



SECTION A-A  
SCALE 3 : 1

- NOTE:
- GRIP RANGE: .020 - .080
  - HOLE SIZE: .332 +.006/-0.000 AFTER ALL APPLIED FINISHES.
  - INSTALLED LENGTH: .450 REF.
  - LUBRICATION: NONE
  - INSTALLATION TOOL: SPIN-PULL
  - MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.

1/4-20 UNC 2B (NOTE 6)  
PER ASME B1.1  
MINOR DIA.: .196 - .207

REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	NEW RELEASE	8/11/03	
B	ECN 1046	7/31/07	1046
C	UPDATE TO CURRENT FORMAT	6/3/10	1316

**PROPRIETARY AND CONFIDENTIAL**

THIS DRAWING, AND THE INFORMATION CONTAINED HEREIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF THE COMPANY.  
SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002		DRAWN	JLA 8/11/03
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED	
		MATERIAL		ENG APPR.	JLA 8/11/03
		A5056/A6053-T4		MFG APPR.	AJP 8/11/03
		FINISH		Q.A.	
		NONE		COMMENTS:	
NEXT ASSY	USED ON	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**FLAT HEAD OPEN END**

SIZE DWG. NO.	REV
<b>A</b> CA-2520A-080	<b>C</b>
SCALE: 2:1	WEIGHT: kg
SHEET 1 OF 1	